

Work Order ID 101420

101420

Page 1

May-10-13 9:07:54 AM

Item ID: D206-642-214 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube RH
 Start Date: 5/10/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 5/10/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D206-642	0

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP206-642-214 CHG005								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC		0.00							
Quality Control									

DART
 Dart Aerospace Ltd.
 1270 ABERDEEN ST.
 HAWKESBURY, ONT CANADA K6A 1K7

TO APPROVAL # 09-89
 TEL 1-613-632-5200

P/N	D206-642-241	CHG	CHG005
DESC	Replacement Skidtube	SIC	SH98-4
LOT	B84830	SIC	SA00475SE
MODEL	Bell 206A/B	SIC	

PATENTS US 5,735,881 & 5,722,218
 EUROPEAN No. 2,082,655

MADE IN CANADA

027292

Work Order ID 101420

101420

Page 2

May-10-13 9:07:54 AM

Item ID: D206-642-214

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube RH

Start Date: 5/10/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 5/10/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center-ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-642-214								
	Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

06 13/5/10

MW 13-05-10

MR 13-5-10

Picklist Print

May-10-13 9:07:52 AM

Page 1

Work Order ID: 101420
Parent Item: D206-642-214
Parent Item Name: Skidtube RH

Start Date: 5/10/13

Required Date: 5/10/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:K05.07.14ECN 847 & 901; Add Tow Ring and GHW KitKJ/CP/JLM
IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M 10.02.02 per IIN rev
M EC verified by: JLM IPP rev N 10.11.29 per IIN rev N DD verified by: JLM IPP
REV:O 11.11.17 PER IIN REVO DD VERF;EC IPP Rev:P 12.11.21 ECN12-679
DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-41A Bolt		Purchased	No			120	Each	1,985.0000	8	8	8P		CP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		20							
				122416		20							
				ST513		1965							
				123355		1965							
AN4-6A Bolt		Purchased	No			120	Each	1,873.0000	12	12	8P		CP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST514		1873							
				123355		1873							
AN4G5A BOLT		Purchased	No			120	Each	223.0000	1	1	8P		CP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST355		223							
				122599		91							
				123265		132							
AN5-11A Bolt		Purchased	No			120	Each	230.0000	4	4	8P	13-5-10	CP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST362		130							
				123533		130							
				ST514		100							
				125388		100							

Picklist Print

May-10-13 9:07:52 AM

Page 2

Work Order ID: 101420

Parent Item: D206-642-214

Parent Item Name: Skidtube RH

Start Date: 5/10/13

Required Date: 5/10/13

Start Qty: 1.00

Required Qty: 1.00

AN5-32A
Bolt

Purchased No

120 Each 651.0000

2

2

SP

SP

Location

Loc Qty

Loc Code

ST337 388
122800 50
124215 338
ST350A 220
124805 220
ST517 43
124936 43

Purchased No

120 Each 85.0000

4

4

SP

SP

Location

Loc Qty

Loc Code

ST361 85
124215 8
124561 77

Purchased No

110 Each 365.0000

2

2

SP

SP

Location

Loc Qty

Loc Code

ST341 365
123265 365

Purchased No

110 Each 0.0000

1

1

m123248 SP

AN960C416
washer

NAS1149C0463R

Purchased No

110 Each 0.0000

8

8

m124392 SP

AN960JD10
Washer

NAS1149D0363J

Purchased No

110 Each 0.0000

24

24

m124778 SP

AN960JD416
Washer

NAS1149D0463J

Purchased No

110 Each 2.0000

8

8

m123248 SP

AN960JD516
Washer

NAS1149D0563J

Location

Loc Qty

Loc Code

ST504 2
1069059 2

May-10-13 9:07:52 AM

Shop Packet Print

Page 2

Picklist Print

May-10-13 9:07:52 AM

Page 3

Work Order ID: 101420

Parent Item: D206-642-214

Parent Item Name: Skidtube RH

Start Date: 5/10/13

Required Date: 5/10/13

Start Qty: 1.00

Required Qty: 1.00

AN960JD616

NAS1149D0663J

Purchased No

110 Each 0.0000

Washer

D206-642-241

Manufactured No

110 Each 1.0000

Replacement Skidtube

Location

Loc Qty

Loc Code

FG082

1

84830

1

Manufactured No

110 Each 14.0000

Location

Loc Qty

Loc Code

FG120

4

95966

4

FG125

2

79558

2

91164

1

93656

1

97313

4

99069

2

Manufactured No

110 Each 1,110.0000

Location

Loc Qty

Loc Code

FG

44

31985

44

ST014

1066

83251

7

88503

10

93685

304

93934

1

95147

35

96451

189

98458

200

99029

200

99030

120

D2652

Bushing

May-10-13 9:07:53 AM

Shop Packet Print

Page 3

Picklist Print

May-10-13 9:07:53 AM

Page 4

Work Order ID: 101420

Parent Item: D206-642-214

Parent Item Name: Skidtube RH

Start Date: 5/10/13

Required Date: 5/10/13

Start Qty: 1.00

Required Qty: 1.00

D2665-2

Saddle, RH Fwd Aft Out 206

Manufactured No

110 Each 4.0000

0

1

Location

Loc Qty

Loc Code

ST434

4

93377

4

D2666-2

Saddle, RH Fwd Aft In 206

Manufactured No

110 Each 9.0000

0

1

Location

Loc Qty

Loc Code

ST433

2

82326

2

ST435

7

90755

7

D2667-2

Saddle, RH Aft Out 206

Manufactured No

110 Each 7.0000

0

1

Location

Loc Qty

Loc Code

ST436

7

17810

1

29734

1

79512

4

83753

1

D2668-2

Saddle, RH Aft In 206

Manufactured No

110 Each 5.0000

0

1

Location

Loc Qty

Loc Code

ST436

5

46581

5

May-10-13 9:07:53 AM

Shop Packet Print

Page 4

Picklist Print

May-10-13 9:07:53 AM

Page 5

Work Order ID: 101420
Parent Item: D206-642-214
Parent Item Name: Skidtube RH

Start Date: 5/10/13

Required Date: 5/10/13

Start Qty: 1.00

Required Qty: 1.00

D2712
Set Screw

Manufactured No

110 Each 780.0000

5

5

Location

Loc Qty

Loc Code

FG 50
29962 50
ST016 730
91229 12
93686 618
99794 100

5x

D2884
Saddle Spacer

Manufactured No

110 Each 46.0000

2

2

Location

Loc Qty

Loc Code

FG 10
29453 10
ST020 36
93687 36

2x

D2885
Saddle Spacer

Manufactured No

110 Each 15.0000

2

2

Location

Loc Qty

Loc Code

FG 10
29199 10
ST020 5
93688 5

2x

D3413-1
Ring

Manufactured No

110 Each 99.0000

0

1

Location

Loc Qty

Loc Code

ST421 42
80224 3
88025 1
96882 18
98167 20
ST464 57
91117 57

1x

SP13-5-10

May-10-13 9:07:53 AM

Shop Packet Print

Page 5

Picklist Print

May-10-13 9:07:53 AM

Page 6

Work Order ID: 101420
Parent Item: D206-642-214
Parent Item Name: Skidtube RH

Start Date: 5/10/13

Required Date: 5/10/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased No

110

Each

4,075.0000

8

8

Nut

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

268

117885

32

119017

55

119075

138

123265

43

ST506

3786

123900

954

124291

2832

MS21042L4

Purchased No

110

Each

3,445.0000

12

12

Nut

Location

Loc Qty

Loc Code

FP001

50

122452

38

8182

12

st507

3000

125535

3000

ST518

395

124231

395

MS21042L5

Purchased No

110

Each

1,129.0000

2

Nut

Location

Loc Qty

Loc Code

ST506

129

123900

129

st507

1000

125535

1000

May-10-13 9:07:53 AM

Shop Packet Print

Page 6

Picklist Print

May-10-13 9:07:53 AM

Page 7

Work Order ID: 101420
Parent Item: D206-642-214
Parent Item Name: Skidtube RH

Start Date: 5/10/13

Required Date: 5/10/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L6

Nut

Purchased

No

110

Each

550.0000

2

2

SP 13-5-10

SP

SM

Location

Loc Qty

Loc Code

ST314

550

123248

50

125535

500

2x

Work Order ID 101420

May-10-13 9:07:54 AM

101420

Page 1

Item ID: D206-642-214

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Skidtube RH

Stop *NS2*

Start Date: 5/10/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/10/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	0								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP206-642-214 CHG085								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 13-05-10

005

[Signature]